

TC-960Ri LOG CONTROLLER FOR REFRIGERATION

AND DEFROSTING

Ver.02

1. DESCRIPTION

TC-96OR*i* LOG is a temperature controller for frozen goods that automates the defrosting processes in accordance with the needs of the facility, thus providing large power savings. It has two sensors: one for ambient temperature and the other fixed to the evaporator that controls the defrosting ending and the fan restarting. It is also fitted with an alarm output and buzzer that can be activated by different events. It is fitted with two digital inputs, being able to read the supply voltage (protecting the loads from under- and over-voltage), and an hour-meter function that indicates when the time for compresent maintenance has come. time for compressor maintenance has come. Beyond these resources the instrument has an internal data-logger with 70 hours of autonomy, or almost 3 days (in a 30 seconds sample time). It also has a digital filter for the temperature reading that decrement the response time of the ambient sensor to prevent the compressor action by fast changes of this measurement. Product complies with NSF (United States).

2. APPLICATION

- Refrigerated Trucks
- Refrigeration chambers Counters

3 - TECHNICAL SPECIFICATIONS

- Power Supply:12 or 24 Vdc ± 10% Control temperature: -50 or 75°C / -58 or 167°F
- Operation humidity: 10 or 90% RH (without condensation)
 Resolution: 0.1°C from-10 to 75°C and 1°C outside this range / 1°F in all range
- Load current (outputs): COMP: 12(8)A/240 Vac 1HP FANS: 5(3)A/240 Vac 1HP FANS: 5(3)A/240Vac 1/8HP (evaporator fans) DEFR: 5(3)A/240Vac (defrost resistance or hot gas) ALARM: 5(3)A/240Vac 1/8HP

- Dimensions: 71 x 28 x 71mm

4.4. Parameters table



Sensors:

S1: ambient temperature sensor (black cable, comes with the product) S2: evaporator sensor (gray cable, comes with the product)

4-CONFIGURATIONS

4.1 - Control temperature adjust (SETPOINT):

- Press of for 2 seconds until SEE appears, and release it after that. The adjusted temperature will appear. Use 💙 and 🕰 to change the value and then press set to record it. The display will show **ECD** meaning that the setpoint value of the economy setpoint must be adjusted. Use the same procedure to adjust the economy setpoint value and when ready, press our to save and return to the preferred view

The economy setpoint will be activated in accordance with the hourly setup adjusted through functions F57 to F62.

4.2 - To enter the function menu

Press vand, A at the same time for 2 seconds until **SEL** appears, letting off on it instantly. When appears, press (short touch) and enter the code (123) through the keys y and A to confirm press the key 🗊 . Through the keys 😈 and 🕰 access the other functions and do the same to adjust them. To leave the menu and return to normal operation, press (Long touch) until appears.

4.3 - Functions

Ead	Entry of access code
Fun	Advanced configuration fur

nctions Lo Adjustment of clock and date

4.4 -	Parameters table	CELSIUS		FAHRENHEIT					
Fun	Description	Min	Max	Unit	Standard	Min	Max	Unit	Standard
FDI	Control differential (hysteresis)	0.1	20.0	°C	2	1	36	°F	4
F02	Minimum setpoint allowed to the end user		F04	°C	-50	-58	F04	°F	-58
FDB	Maximum setpoint allowed to the end user		75.0	°C	75.0	F03	167	°F	167
F04	Delay when the instrument is powered on	0	30	min.	0	0	30	min.	0
FOS	Offset indication for ambient temperature sensor	-20	20.0	°C	0.0	-36	36	°F	0
F06)	Offset indication for evaporator sensor	-20	20.0	°C	0.0	-36	36	°F	0
FD7	Operation mode of digital input 1 (*)	0 - disabled	6	-	0	0 - disabled	6	-	0
FDB	Operation mode of digital input 2 (*)	0 - disabled	6	-	0	0 - disabled	6	-	0
F09	Evaporator temperature (S2) for fan return after draining	-50	75.0	°C	0.0	-58	167	°F	32
F 10	Maximum time of fan return after draining (fan-delay)	0	30	min.	1	0	30	min.	1
FII	Minimum time of compressor turned on	0	999	sec.	0	0	999	sec.	0
F 12	Minimum time of compressor turned off	0	999	sec.	0	0	999	sec.	0
F 13	Compressor status with inoperative ambient temperature sensor (S1)	0 - off	1 - on	-	1	0 - off	1 - on	-	1
F 14	Fan on with compressor off (refrigeration)	0 - no	1 - yes	-	1	0 - no	1 - yes	-	1
F 15	Fan stopped for high temperature in the evaporator (S2)	-50	75.0	°C	50.0	-58	167	°F	122
F 16	Fan return hysteresis (after stopping due to high evaporator temperature)	0.1	20.0	°C	2.0	1	36	°F	4
F 17	Maximum refrigeration time (for security, if F22 = 1)	1	240	hours	24	1	240	hours	24
F 18	Evaporator temperature to start defrosting (if F22=1)	-50	75.0	°C	-5.0	-58	167	°F	23
F 19	Time to confirm a low S2 temperature to start defrosting (if F22=1)	0	90	min.	10	0	90	min.	10
F20	Maximum time with compressor turned on without reaching the set point (to warn)	0	999	min.	300	0	999	min.	300
F2 1	Defrosting type	0 - resist.	1 - hot gas	-	0	0 - resist	1 - hot gas	•	0
F22	Condition to start defrosting (**)	0	2	-	0	0	2	-	0
F23	Interval between defrosts (if F22=0)	1	999	min.	240	1	999	min.	240
F24)	Time for collecting the gas before the start of the defrost cycle	0	90	min.	0	0	90	min.	0
F25	Delay before performing the 1st defrost (if F22=0)	0	999	min.	0	0	999	min.	0
F26	Defrost when the instrument is powered on	0 - no	1 - yes	-	0	0 - no	1 - yes	-	0
F27	Evaporator temperature (S2) determine the end of defrost	-50	75.0	°C	40.0	-58	167	°F	104
F28	Maximum defrost duration (for security)	0	90	min.	45	0	90	min.	45
F29	Fan turned on during defrost	0 - no	1 - yes	-	0	0 - no	1 - yes	-	0
F 30	Temperature indication (S1) locked during defrosting	0 - no	1 - yes	-	0	0 - no	1 - yes	-	0
FBI	Draining time (dripping of defrost water)	0	30	min.	10	0	30	min.	10
F 32	Low ambient temperature alarm (S1)	-50	75.0	°C	-50	-58	167	°F	-58
F33	Low temperature alarm hysteresis	0.1	20.0	°C	1.0	1	36	°F	2
F34	High ambient temperature alarm (S1)	-50	75.0	°C	75.0	-58	167	°F	167
F 3 5	High ambient temperature alarm hysteresis	0.1	20.0	°C	1.0	1	36	°F	2
F 36	Alarm inhibition time after powering the instrument on	0	999	min.	0	0	999	min.	0
FBT	Alarm inhibition time after draining	0	999	min.	0	0	999	min.	0
F 38	Inhibition time for the open door alarm (only buzzer)	0	99	min.	0	0	99	min.	0
F 3 9	Alarm time (on cycle)	0	999	sec.	1	0	999	sec.	1
F4D	Alarm time (off cycle)	0	999	sec.	1	0	999	sec.	1
FH I	Buzzer enabling		1 - enabled	-	1	0 - disabled	1 - enabled	-	1
F42	Minimum supply voltage (protection)	10	30	Vdc	10	10	30	Vdc	10
FHB	Maximum supply voltage (protection)	10	30	Vdc	30	10	30	Vdc	30
F44	Offset voltage indication	-5.0	5.0	Vdc	0.0	-5.0	5.0	Vdc	0.0
F45	Time to validate the voltage reading	0	30	sec.	5	0	30	sec.	5
F46	Datalogger operation mode (***)	0	2	-	2	0	2	-	2

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F47	Sampling time (time between records in the memory)	1	999	sec.	30	1	999	Sec.	30
FHB	Minimum temperature change to force writing data to the memory	0 - disabled	10.0	°C	0	0 - disabled	18	°F	0
F49	Variation of the output to force data recording	0 - no	1 - yes	-	0	0 - no	1 - yes	-	0
F50	Overwrite old records when memory is full?	0 - no	1 - yes	-	1	0 - no	1 - yes	-	1
F5 1	Number of defrosts per day (Monday)	1	12	-	4	1	12	-	4
F52	Preferred time to start defrosting (Monday to Friday)	00:00	23:50	hours	06:00	00:00	23:50	hours	06:00
(F 5 3)	Number of defrosts per day (Saturday)	1	12	-	4	1	12	-	4
(F 5 4)	Preferred time to start defrosting (Saturday)	00:00	23:50	hours	06:00	00:00	23:50	hours	06:00
FSS	Number of defrosts per day (Sunday)	1	12	-	4	1	12	-	4
F56	Preferred time to start defrosting (Sunday)	00:00	23:50	hours	06:00	00:00	23:50	hours	06:00
F 5 7	Time to start the economy setpoint (Monday to Friday)	00:00	23:50	hours	20:00	00:00	23:50	hours	20:00
(F 5 8)	Duration of the economy setpoint (Monday to Friday)	0 - disabled	36	hours	10	0 - disabled	36	hours	10
F59	Time to start the economy setpoint (Saturday)	00:00	23:50	hours	20:00	00:00	23:50	hours	20:00
F60	Duration of the economy setpoint (Saturday)	0 - disabled	36	hours	10	0 - disabled	36	hours	10
F6 1	Time to start the economy setpoint (Sunday)	00:00	23:50	hours	20:00	00:00	23:50	hours	20:00
F62	Duration of the economy setpoint (Sunday)	0 - disabled	36	hours	10	0 - disabled	36	hours	10
(F 6 3)	Maximum operation time of the COMP output for maintenance	0 - disabled	999	x 10h	500	0 - disabled	999	x 10h	500
(F 6 4)	Intensity of the digital filter applied to sensor S1	0	9	-	0	0	9	-	0
(F 6 5)	Preferred viewing mode (****)	0	2	-	0	0	2	-	0
F66	Network equipment address RS - 485	1	247	-	1	1	247	-	1

(*) Operation mode of digital inputs

0-disabled

1 - open door signaling, NC contact

2 - defrost by external sync. NC contact

- 3 pressostat status, NC contact
- 4 open door signaling, NO contact
- 5 defrost by external sync, NO contact
- 6 pressostat status, NO contact
- (**) Initial defrost condition
- 0 time (cyclic)
- 1 temperature
- 2 schedule (RTC)

4.5 - Parameters description

F01 - Control differential (hysteresis)

It is the difference of temperature (hysteresis) between to turn OFF and turn ON the refrigeration output.

Exemple: To control the temperature in 4.0°C with differential of 1.0°C. Soon, the refrigeration will be turned off in 4.0°C and turned on again in 5.0°C (4.0+1.0)

F02 - Minimum setpoint allowed to the end user

F03 - Maximum setpoint allowed to the end user

Electronic limits whose purpose is prevent that too high or too low setpoint temperatures are regulated.

F04 - Delay when the instrument is powered on

When the instrument is powered on, its control is kept disabled during a time, delaying the start of process. During this time, it works only as temperature indicator. It serves to prevent demand of electric energy peaks, in case of lack or return of the same and when exists a lot of equipment connected on the same net. For this, just adjust different times for each equipment. This delay may be of compressor or defrost (when exist defrost on turn on).

F05 - Offset indication for ambient temperature sensor Allows it to compensate for eventual ambient temperature (S1) misreading, usually due to a sensor replacement.

F06 - Offset indication for evaporator sensor

Allows it to compensate for eventual evaporator temperature (S2) misreading, usually due to a sensor replacement.

F07 - Operation mode of digital input 1 (*)

F08 - Operation mode of digital input 2 (*)

Allows to choose between the following peration modes of digital inputs:

- 0-disabled
- 1 open door signaling, NC contact;
- 2 defrost by external sync, NC contact; 3 pressostat status, NC contact;
- 4 open door signaling, NO contact
- 5 defrost by external sync, NO contact; 6 - pressostat status, NO contact.

Note:

1 - When a door opens, the Buzzer sounds (by means of the conditions set in F38 and F41), and the "FANS" output will be turned off. The screen will keep showing

2 - When an external sync defrost event occurs, the "COMP", "FANS" and "DEFR" outputs will be turned off. The 3 - When a pressure switch event occurs, the "COMP", "FANS" and "DEFR" outputs will be turned off. The screen will keep showing Pr 5

F09 - Evaporator temperature (S2) for fan return after draining After the draining, the fan-delay cycle starts. The refrigeration (COMP) output is turned on, because the evaporator temperature is high, but the fan only is turned on after evaporator temperature decreases the adjusted value. This process is necessary to remove the heat that exists in the evaporator because the defrost, preventing to pass it to the ambient.

F10 - Maximum time of fan return after draining (fan-delay)

For security, if the evaporator temperature does not reach the adjusted value in F09 or the S2 sensor is detached, the fan-delay will happen after passed the adjusted time in this function.

F11 - Minimum time of compressor turned on

It is the time that the compressor will keep turned on, it means, the time period between the last started and the next stopped. It serves to prevent high voltage from the mains.

F12 - Minimum time of compressor turned off

It is the minimum time that the compressor will keep turned off, it means, the time period between the last stopped and the next started. It serves to alliviate the pressure and to increase the useful life of the compressor.

F13 - Compressor status with detached ambient sensor (S1)

If the ambient sensor (S1) is detached or out specified range, the compressor assumes the configured status in this function.

Exemple: For counters that storage fruits it is better that the compressor keeps turned off, but in counters that storage meats it is better that the compressor keeps turned on.

F14 - Fan on with compressor off (refrigeration) During refrigeration, the fan can be depend of the compressor status. "0" = The fan keeps turned on while compressor is turned on (this alternative, in some cases, Possibilities a great economy of electrical energy).

'1" = The fan keeps turned on during all refrigeration cycle.

F15 - Fan stop for high temperature in evaporator

This function cycles the evaporator fan until that ambient temperature approaches of the temperature desired in the refrigerating installation project. This preventing high temperature and suction pressures that can damage the compressor. If the temperature in evaporator pass the adjusted value, the fan is turned off, turning on again with a configurable hysteresis in F16. Valuable resource when refrigeration equipment that had been inactive for a few days or refrigerated cases are restocked with its proper merchandise

F16 - Fan return hysteresis (after stopping due to high evaporator temperature)

This allows for determining the temperature difference for the fan to resume operation after stopping due to exceeding the desired temperature in the evaporator.

F17 - Maximum time in refrigeration mode (for safety reasons, if F22=1)

This acts as a safety time when the function "defrost by temperature" is enabled (F22 = 1), and the evaporator temperature does not reach the value set in F18. This function determines the maximum time the controller will remain without perform defrosting.

F18 - Evaporator temperature to start defrosting (if F22=1)

When the evaporator temperature reaches the value set in this function the controller starts to count the time to confirm a low S2 temperature to start defrosting (F19).

F19 - Time to confirm a low S2 temperature to start defrosting (if F22=1)

When the evaporator temperature drops and then reaches the value set in F18, the controller starts to count the confirmation time to start defrosting. During this step, if the temperature remains low the controller starts defrosting. Otherwise, if the temperature rises by at least 1°C above the setpoint, the system continues in the refrigeration mode.

F20 - Maximum time with compressor turned on without reaching the set point (to warn)

If the time set in this function is exceeded while the compressor is on and the setpoint is not reached, the display will show [[]] This indication will disappear when the compressor is turned off.

F21 - Defrosting type

- 0 Electric defrosting (by resistance), where only the defrost output is activated 1 - Defrosting by hot gas, where the compressor output and the defrost output are activated

F22 - Condition to start defrosting (**)

This defines whether defrosting will start by time, by temperature or by scheduling:

- 0 time (cyclic) 1 - temperature
- 2-schedule (RTC)

F23 - Interval between defrosts (if F22=0) This determines the time the instrument will wait between defrosts, with the time being counted from the last defrost. Defrosting will only be started if the S2 temperature (evaporator sensor) is below the temperature indicated in E27

F24 - Time for collecting the gas before the start of the defrost cycle

After starting the defrost the controller will keep only the fan on for this time to use the remaining energy of the gas.

F25 - Delay before performing the 1st defrost (if F22=0)

This function allows extra time for the instrument to remain in the refrigeration mode before performing the first defrost cycle to avoid defrosting several chambers at the same time. This time is shown only before the first defrost cycle when F22=0 (start defrost by time).

F26 - Defrost when the instrument is powered on

It possibilities the defrost at the moment that the controller is turned on, for example, in return of electrical energy (in case of energy lacks).

(****) Preferred viewing mode 0 - ambient temperature 1 - supply voltage 2 - temperature / voltage (alternately)

(***) Datalogger operation mode

0-Always Off

1-Always On

2 - Manual

F27 - Evaporator temperature (S2) determine the end of defrost

If evaporator temperature (sensor S2) reaches the adjusted value, the end defrost will happen for temperature. With this, the defrost process is optimized.

F28 - Maximum defrost duration (for security)

This function serves to adjust the maximum value of time to defrost. If in this period the evaporator temperature will not reach the configured value in F27 a point will be blinking on inferior down right side of display indicating that the end defrost ocurred for time and not for temperature.

This can happen when the adjusted temperature is very high, the limit time will be not enough, the S2 sensor is detached or not in contact with the evaporator.

F29 - Fan turned on during defrost

It possibilities the fan functioning during defrost. Example: Natural defrost or by finned resistances installed outside the evaporator.

F30 - Temperature indication (S1) locked during defrosting This function is aimed at avoiding a rise in the ambient temperature due to the defrost cycle. The last temperature measured in the refrigeration cycle will be frozen in the display during the defrost cycle. The indication will be un-frozen when the process returns to the refrigeration cycle. Note: The value entered in F28 cannot be zero.

F31 - Draining time (dripping of defrost water)

Necessary time for dripping, it means, to drain the last water drops of the evaporator. All the outputs keep turned off. If you do not need this stage, adjust this time for "zero".

F32 - Low ambient temperature alarm

If the ambient temperature (S1 sensor) falls below the point set here during the refrigeration cycle it will be indicated in the display by the message *RL* and the alarm output will be activated.

F33 - Low temperature alarm hysteresis

This value is the temperature difference required to turn off the low ambient temperature alarm output.

F34 - High ambient temperature alarm

If the ambient temperature (S1 sensor) reaches the point set here during the refrigeration cycle it will be indicated in the display by the message **IH** and the alarm output will be activated.

F35 - High ambient temperature alarm hysteresis

This is the temperature difference required to turn off the high ambient temperature alarm output.

F36 - Alarm inhibition time after powering the instrument on

During this period of time, the high or low temperature alarm is kept off waiting for the system to start working mode. If the voltage is out-of-range or the condition in F20 occurs, the indication will be shown in the display but the relay will only be triggered after the time set in this function.

F37 - Alarm inhibition time after draining This function works to inhibit the alarm for some time due to an occasional temperature rise caused by the defrost cycle. The alarm is disabled during defrosting and draining operations.

F38 - Inhibition time for the open door alarm (only buzzer)

During this time, the open door alarm is kept off (see also F41).

F39 - Alarm time (on cycle) This is the period for which the alarm output will stay on. The alarm will sound for the following reasons: High or low temperature (F32 and F34), when the voltage is out-of-range (F42 and F43), and if the compressor is on without reaching the setpoint (F20).

F40 - Alarm time (off cycle)

This is the period for which the alarm output will stay off.

F41 - Buzzer enabling

Enable or disable the activation of the buzzer. This will sound when either of the two digital inputs is set to "open door signaling", and the event has been detected.

F42 - Minimum supply voltage (protection)

F43 - Maximum supply voltage (protection)

Maximum and minimum thresholds for the instrument's supply voltage aiming at protecting the outputs. If the voltage is out of this range, the outputs are turned off. Note: The selector jumper for the supply voltage must be properly positioned to select between 12 and 24V, as per the connection diagram shown in item 7 of this manual.

F44 - Offset voltage indication This parameter lets you adjust the offset voltage indication.

F45 - Time to validate the voltage reading

This is the time that the instrument waits before indication an under- or over-voltage after verifying that the voltage is out of the range set in F42 and F43.

F46 - Datalogger operation mode (***)

Allows to choose between the following operation modes of the datalogger:

- 0 Always Off
- 1-Always On
- 2 Manual

F47 - Sampling time (time between records in the memory)

This is the time in seconds that the controller records samples of the temperature information, the output state and the digital input state.

F48 - Minimum temperature change to force writing data to the memory This is the temperature difference in relation to the last data written in the datalogger so that the data written in the memory are recorded regardless of the sampling time set in F47. Disabled if zero.

F49 - Variation of the outputs to force data recording: Indicates whether the change in any output will force the recording of data in memory regardless of the time of sampling set in F47:

F50 - Overwrite old records when memory is full?

This function indicates whether the controller should start writing the new data at the beginning of the datalogger's memory when it is full. This prevents that the latest data recorded from equipment be erased first. If set to zero, when the data-logger memory is full the instrument and Sitrad will signal full memory.

F51 - Number of defrosts per day (Monday to Friday) The defrost cycles are evenly distributed in accordance with the number of defrosts set per day, always considering the preferred time. The value can be adjusted to 1, 2, 3, 4, 6, 8 or 12. This function works to schedule the operation from Monday to Friday

F52 - Preferred time to start defrosting (Monday to Friday)

This must be set to the preferred time (reference time) for the daily defrost to be performed. This function works to set the time from Monday to Friday.

Example: If the preferred time is set to 1 PM (and the number of defrost cycles is set to 4 and the interval is 6 hours), defrosting will be performed at 1 AM, 7 AM, 1 PM and 7 PM on the same day. In the example, the suggested day is Monday. The idea, however, works for all weekdays.

Monday	
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01:00	07:00	13:00	19:00
↓ Defrost	Defrost	Defrost	Defrost

F53 - Number of defrosts per day (Saturday) The defrost cycles are evenly distributed in accordance with the number of defrosts set per day, always considering the preferred time. The value can be adjusted to 1, 2, 3, 4, 6, 8 or 12. This function works to schedule the operation for Saturdays.

F54 - Preferred time to start defrosting (Saturday)

This must be set to the preferred time (reference time) for the daily defrost to be performed. This function works to set the time for Saturday.

F55 - Number of defrosts per day (Sunday)

The defrost cycles are evenly distributed in accordance with the number of defrosts set per day, always considering the preferred time. The value can be adjusted to 1, 2, 3, 4, 6, 8 or 12. This function works to schedule the operation for Sundays.

F56 - Preferred time to start defrosting (Sunday)

This must be set to the preferred time (reference time) for the daily defrost to be performed. This function works to set the time for Sunday.

F57 - Time to start the economy setpoint (Monday to Friday)

This is the time for which the setpoint assumed for process control becomes the economy setpoint adjusted in accordance with item 4.1 of this manual. This function works to set the time from Monday to Friday

F58 - Duration of the economy setpoint (Monday to Friday) This is the time (in hours) that the assumed setpoint will be the "economy setpoint" for the week days from Monday to Friday starting from the time set in F57.

F59 - Time to start the economy setpoint (Saturday)

This is the time for which the setpoint assumed for process control becomes the economy setpoint adjusted in accordance with item 4.1 of this manual. This function works to set the time for Saturday.

F60 - Duration of the economy setpoint (Saturday) This is the time (in hours) that the assumed setpoint will be the "economy setpoint" for Saturdays starting from the time set in F59.

F61 - Time to start the economy setpoint (Sunday)

This is the time for which the setpoint assumed for process control becomes the economy setpoint adjusted in accordance with item 4.1 of this manual. This function works to set the time for Sunday.

F62 - Duration of the economy setpoint (Sunday)

This is the time (in hours) that the assumed setpoint will be the "economy setpoint" for Sundays starting from the time set in F61.

F63 - Maximum COMP running hours before maintenance. Whenever the COMP output is activated the instrument will count its operating time. When the time counted is equal or higher than the time set in this function, the display will show the message [[] R_n , meaning that the compressor must be serviced.

Note: The value adjusted in this parameter will be multiplied by ten. Example: Value adjusted = 1, then 1x10 = 10 hours for the next service.

F64 - Intensity of the digital filter applied to sensor S1

This filter aims at simulating an increase of environment sensor mass, thus increasing its response time (thermal inertia). The larger the value adjusted in this function, the longer the response time of the sensor.

A typical application requiring this filter is the freezer for ice cream or frozen goods, because when the door is opened a hot air mass directly reaches the sensor, causing a quick rise in the indication of the measured temperature, thus causing the compressor to be activated unnecessarily many times.

F65 - Preferred viewing mode (****)

In this parameter the user configures which viewing mode of quantities the display will work, it can be set between:

0 - ambient temperature

1 - supply voltage 2 - temperature / voltage (alternately)

F66 - Network equipment address RS - 485

Equipment's network address for communicating with Sitrad[®] software. Note: A network must not have different equipments with the same address.

5-SEETING CURRENT TIME AND THE DAY FOR THE WEEK

Inside the function menu, press the A key until the message [La appear on the display. Tap the response will appear in the following order: HOURS → MINUTES → DAY OF THE WEEK

Ex: 12:43 - Friday 12h Hours **4**7 Minutes Day of the week

6 - FACILITATED ACCESS

6.1 - Process stage, elapsed time and evaporator temperature (S2) and hour-meter

Press 😈 , with a short touch, and the process step and the time elapsed (in minutes) in this process will be shown. Then the evaporator temperature (S2) and the number of hours of the compressor (for maintenance control) will also be shown.

In case of a disconnected sensor or temperature out specified range a *E r 2* will appear on the display. art the control) Process stages:

0100 3011301	or temperature out specifican
dEL	Initial delay (delay to start the c
FAn	Fan-delay (delay to fan return)
rEF	Refrigeration
PrE	Pre-defrost
dEF	Defrost
drE	Draining

III Number of hours worked by the compressor Hour meter display:

NOTE: If the number of hours of the compressor exceeds 999, the number will be shown in two steps: Thousands first and then hundreds, tens and units



6.2 - Manual defrost (instant)

To perform a manual defrost regardless of programming, keep the key 🙇 pressed for 4 seconds until the indication *dEF* is shown. Release the key and *Dn* will appear

If the instrument is in the defrost cycle and an interruption is required, proceed as per the instructions above until the indication *dEF* is shown. Release the key and *DFF* will appear.

6.3 - Minimum and maximum temperature register

By pressing 🕰 , short touch, the *L*-1 sign will appear and the maximum and minimum temperatures of the sensor S1(ambient temperature) will appear. Soon [2-2] will appear showing the minimum and maximum temperatures of the sensor S2 (evaporator). Next will appear the minimum and maximum voltages, preceded by the UDL sign

Note: To reset settings, hold the \land key through all the minimum and maximum temperature visualization until F5L appear.

6.4 - Visualizing the current weekday and time

Press quickly the so key. It will appear: DAY OF THE MONTH → MONTH → YEAR → HOURS → MINUTES → SECONDS→DAY OF THE WEEK

6.5 - Viewing the supply voltage

By pressing the value of the instrument, preceded by the **101** message.

6.6 - Clearing datalogger memory:

Press the 🕰 and 💷 keys for 4 seconds to display IIEI [[]. The display shows ____ . If you don't want to clear the memory press or . To clear the memory press 🕰 until 455 is displayed and press or to confirm and exit the function.

6.7 - Manual datalogger activation

Press 🕰 and 😈 simultaneously for 10 seconds to activate or deactivate the operation of the internal voltage recorder (data-logger). The message _____ will be showned followed by the message _____ when the data-logger is activated and _____ when it is deactivated. Note: The status of the datalogger will only change alternate between ____ and __FF if the function F46 is set to 2 (manual datalogger operation).

6.8 - Hour-meter reset

When the number of hours with the compressor on reaches the value set in F63, the display will show a men warning, indicating that maintenance should be done. To reset this counter (It can be done only after the warning occurs), press set for 10 seconds.

6.9 - Turn off the control functions

Pressing v for 5 seconds, the controller will go to a state where only temperatures and voltages are read, where no control are performed and where all outputs kept off. Communication with SITRAD software and the Datalogger will still work. To make the device fully operational again, press 🙇 again for 5 seconds.

7 - UNIT SELECTION (°C / °F)

To define the unit that the system will use to operate, enter into the functions menu [ad using the access code "231" and confirm it by hitting key 💷 . Press the 🕰 key. It will appear 🛄, press again (If to enter the function. Use the v or A keys to choose between or r and confirm with the set key. After selecting the unit the Lod message will appear, and the instrument will return to the function FRE . Whenever the unit is altered, the parameters should be reconfigured, since they assume "standard" values

8 - INDICATORS AND ALARMS

- AL o - Low temperature
- RH1 - High temperature
- Voltage out of range OPn
- Open door Prs - Pressostat
- FUL Datalogger memory full
- EED - Economic setpoint active
- ΠFF - Outputs manually deactivated
- **NB**n - Compressor maintenance
- Compressor ON without reaching the setpoint (F20) СПР
- Ambient sensor S1 disconnected or temperature out of range
- Evaporator sensor S2 disconnected or temperature out of range Frz
- Temperature Indication
- dEF - Indication that defrost will be performed - Indication of activation Do
- Indication of deactivation **TIFF**



Lo - Reference to the memory of the datalogger

- Indication to clear the memory of the datalogger Fle

F5 - Indicates that the instrument is resetting the values

Frontal LEDs

COMP-refrig/compressor (12A) FANS - evaporator fans (5A) DEFR-defrost (5A) ALRM - alarm (5A) ECO - economic setpoint active (saving energy)

9 - WIRING DIAGRAM



10 - INTEGRATING CONTROLLERS, RS-485 SERIAL INTERFACE AND COMPUTER



IMPORTANT

As chapters of IEC 60 364 norms:

1: Install protectors against over voltage on power supply

2: Sensor cables and computer signals can be together, however not at the same place where power supply And load drive pass for.

3: Install suppresor of transient (RC filter) in parallel to loads, as for to increase the useful life of the relays.

ENVIRONMENTAL INFORMATION Package:

The packages material are 100% recyclable. Just dispose it through specialized recyclers.



Products: The electro components of Full Gauge controllers can be recycled or reused if it is disassembled for specialized companies.

Do not burn or throw in domestic garbage the controllers which have reached the end-of-life. Observe the respectively law in your region concerning the environmental responsible manner of dispose its devices. In case of any doubts, contact Full Gauge controls for assistance.

Wiring diagram of suppressor in contactors





For direct drive, considers the maximum load current specified. Load



PROTECTIVE VINYL:

This adhesive vinyl (included inside the packing) protects the instruments against water drippings, as in commercial refrigerators, for example. Do the application after finishing the electrical connections.





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